

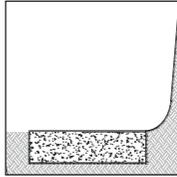
beautify your home in 4 easy steps...

Tools Required:

You will need a wheel barrow, shovel, level, line level, string line and a hammer to complete this job.

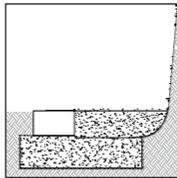
1. Base Preparation

Dig a trench in existing soil, minimum 12 inches wide and 12 inches deep, at the planned location of your wall. (Tip: Use a garden hose to mark out curved walls). Place, level and compact a minimum of 6 inches of base material (road gravel of 'A' Class material) into the trench.



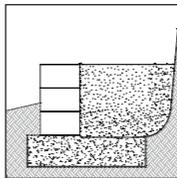
2. Install Base Course

Install the first row of wall units with the front edges touching. Be sure to level each unit side to side and front to back. Backfill with gravel, the area behind and in the unit pockets (if applicable) and pack to ensure stability. Ensure at least the first row is buried. Complete the entire base course before starting the next course.



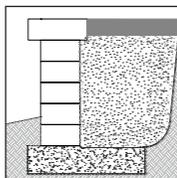
3. Install Additional Rows

Install the additional rows of wall units on the first row and half-stagger the joints between the units. Check for level often, backfill and pack as you complete each row (Note: Each new row of Castlerok 2 needs to be adhered to the previous row with concrete adhesive).



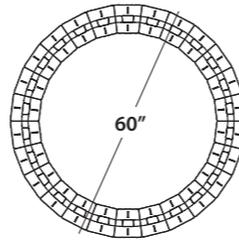
4. Install Coping Units

Install the coping unit or top row units using a concrete adhesive to secure this course to the previous rows of units. Add topsoil behind the coping units.



Building a Circle

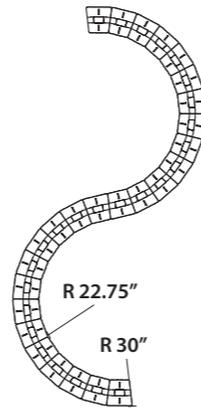
Building circles with Modeco, Castelo or Gardenia is easy. You will need 26 Modeco or Castelo units, with sides touching, to create a 60 inch (1524mm) diameter circle. Removing both wings from the Gardenia units you will need 17 units to create a 41.5 inch (1054mm) diameter circle.



Building Curves

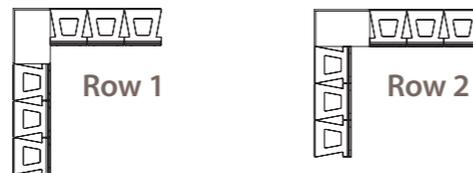
Curved or serpentine walls are easily built with Modeco, Castelo or Gardenia. You will need 13 Modeco or Castelo units, with sides touching, to create a 30 inch (762mm) radius convex or outside curve, and 13 Modeco or Castelo units, to create a 22.75 inch radius concave or inside curve.

Remove one wing from the Gardenia units to create a 48 inch (1220mm) radius convex or outside curve. Remove both wings from the Gardenia units to create a 24 inch (610mm) radius convex or outside curve.



Building 90° Corners

Building 90 degree corners with Gardenia is made easy by using both left and right facing Gardenia corner units. By overlapping these units on every other row, and using a concrete adhesive for additional stability, your corners will be built to last.



Building a 90 degree corner with Castlerok 2 is done by simply alternating the direction of the units on every other row. Use concrete adhesive to secure each row and 90 degree corners of Castlerok 2 for a secure and lasting garden wall.



C.O.B
OAKS CONCRETE PRODUCTS

Brampton Brick Limited
225 Wanless Drive, Brampton, Ontario L7A 1E9

Oaks Concrete Products Lifetime Warranty

Oaks Concrete Products are manufactured to the highest quality standards in a tightly controlled, fully monitored production environment. Oaks Concrete Products are guaranteed to be free of material defects for as long as the original Purchaser (Homeowner), owns the residence where the product(s) are installed. Product found to be defective will be replaced without cost. Color matching cannot be guaranteed and replacement labour is not included. The warranty is subject to normal 'residential' use conditions.



Some limitations & exclusions may apply.

For more details please visit:

OAKSpavers.com

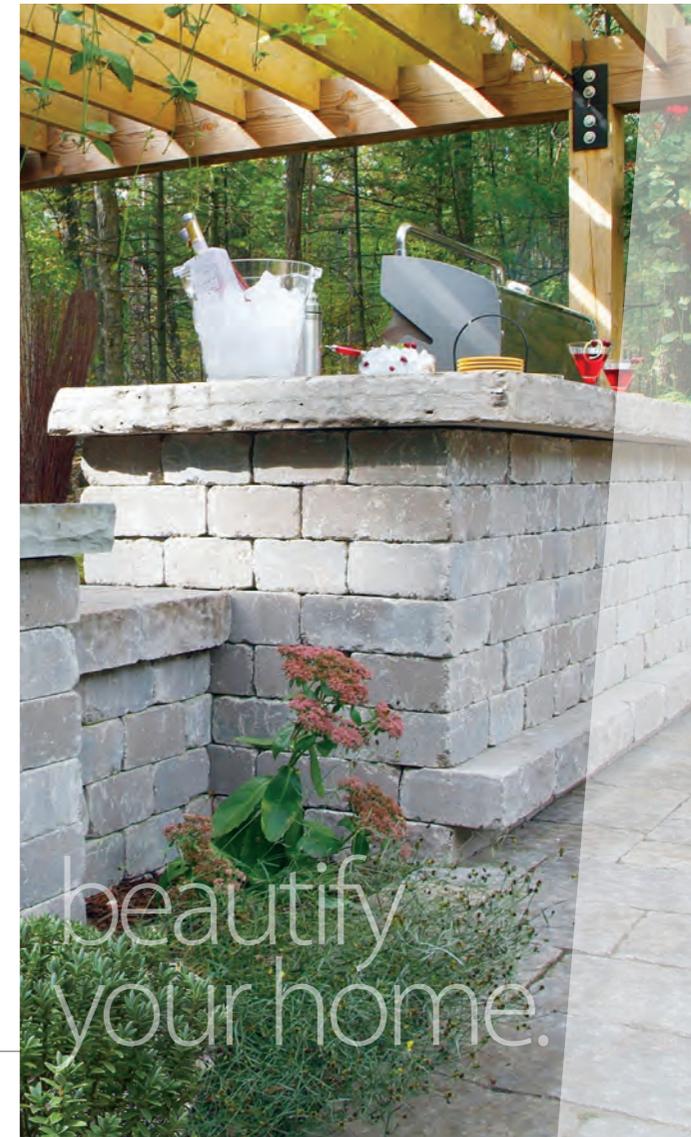
or call us toll free at:

Canada 1.800.709.OAKS (6257)

USA 1.800.876.OAKS (6257)

Distributed by:

STEP-BY-STEP INSTALLATION GUIDE FOR GARDEN WALLS



beautify
your home.

gardenia



Gardenia is the ideal choice for the do-it-yourselfer. Its unique double-wing design and hollow core make it easy to handle and install to create gentle or lightly curved walls.

Stone Dimensions (WxHxD):

- Standard Unit**
8 in. x 6 in. x 8 in.
200mm x 150mm x 200mm
- 90° Corner Unit**
11.8 in. x 6 in. x 8 in.
300mm x 150mm x 200mm
- Coping Unit**
24 in. x 3 in. x 8.66 in.
615mm x 75mm x 220mm
- Step Tread**
24 in. x 3 in. x 12.4 in.
615mm x 75mm x 315mm

WALL LENGTH	NUMBER OF GARDENIA UNITS NEEDED			
	APPROX. EXPOSED WALL HEIGHT (INCL. COPING)			
	9 in.	15 in.	21 in.	27 in.
6 FT	18	27	36	45
10 FT	30	45	60	75
20 FT	60	90	120	150
30 FT	90	135	180	225
40 FT	120	180	240	300
50 FT	150	225	300	375

Note: The above quantities include 1 row of Gardenia units buried. Quantities are approximate.

modeco



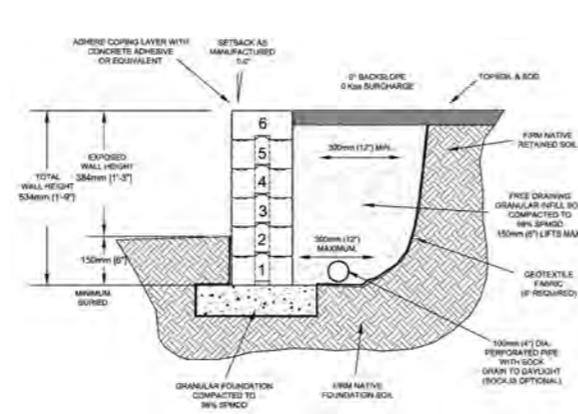
Create stunning landscape wall designs, straight or tapered, with Modeco. The main block is split face on both sides with a rugged rock finish. It's light and easy to work with.

Stone Dimensions (OWxIWxHxD):

- Standard Unit**
7.25 in. x 5.51 in. x 3.5 in. x 7.25 in.
184mm x 140mm x 89mm x 184mm
- Coping Unit**
7.25 in. x 5.51 in. x 3.5 in. x 7.25 in.
184mm x 140mm x 89mm x 184mm

WALL LENGTH	NUMBER OF MODECO STANDARD UNITS NEEDED		
	APPROX. EXPOSED WALL HEIGHT (INCL. COPING)		
	10.5 in.	14 in.	17.5 in.
6 FT	34	46	58
10 FT	57	76	94
20 FT	114	152	188
30 FT	170	226	282
40 FT	226	300	376
50 FT	282	376	470

Note: The above quantities include 1 row of Modeco units buried. Quantities are approximate.



castelo



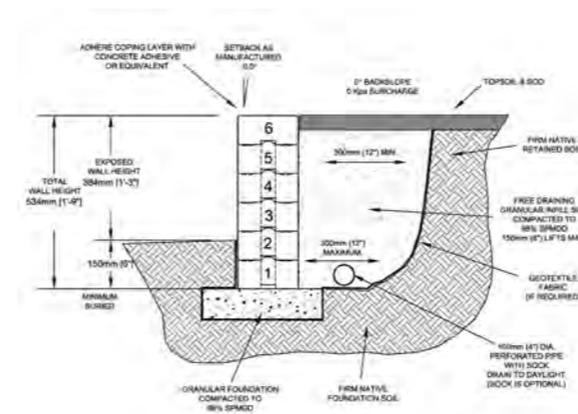
If you're looking for a weathered, timeworn look in a stone wall, Castelo is a great choice. It is light-weight and easy to work with, and you can create both straight and curved designs.

Stone Dimensions (OWxIWxHxD):

- Standard Unit**
7.25 in. x 5.51 in. x 3.5 in. x 7.25 in.
184mm x 140mm x 89mm x 184mm
- Coping Unit**
7.25 in. x 5.51 in. x 3.5 in. x 7.25 in.
184mm x 140mm x 89mm x 184mm

WALL LENGTH	NUMBER OF CASTELO STANDARD UNITS NEEDED		
	APPROX. EXPOSED WALL HEIGHT (INCL. COPING)		
	10.5 in.	14 in.	17.5 in.
6 FT	34	46	58
10 FT	57	76	94
20 FT	114	152	188
30 FT	170	226	282
40 FT	226	300	376
50 FT	282	376	470

Note: The above quantities include 1 row of Castelo units buried. Quantities are approximate.



castlerok 2



Vintage weathered stone appearance in a single block design. Ideal for garden walls, pillars, seat walls, curb edging and heavy duty pavements. Castlerok 2 is slightly smaller than its predecessor, making it easier to use and more affordable.

Stone Dimensions (WxHxD):

- Standard Unit**
12 in. x 4 in. x 8 in.
305mm x 102mm x 203mm

WALL LENGTH	NUMBER OF CASTLEROK 2 UNITS NEEDED			
	APPROX. EXPOSED WALL HEIGHT (INCL. COPING)			
	8 in.	12 in.	16 in.	20 in.
6 FT	12	18	24	30
10 FT	20	30	40	50
20 FT	40	60	80	100
30 FT	60	90	120	150
40 FT	80	120	160	200
50 FT	100	150	200	250

Note: The above quantities include 1 row of Castlerok 2 units buried. Quantities are approximate.

